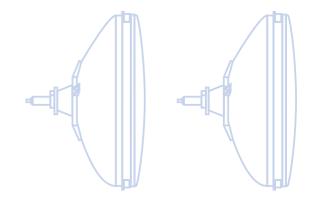
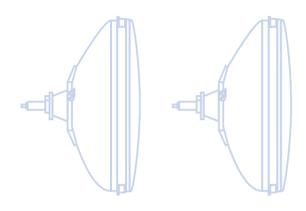
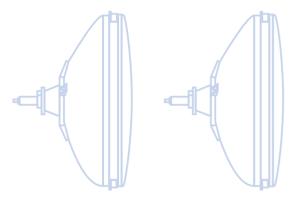
Panasonic



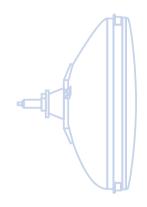


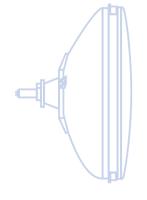
Super Pigment Plus

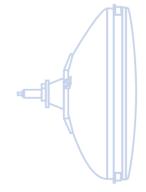


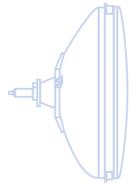
A 68 ELP 60X A 68 ELQ 60X

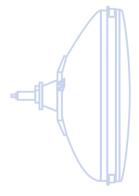


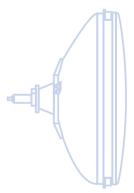


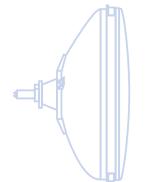


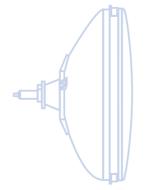


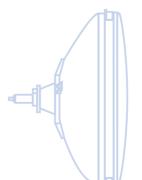


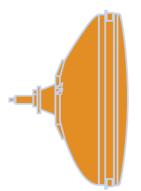


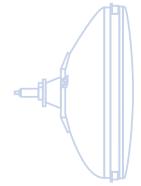














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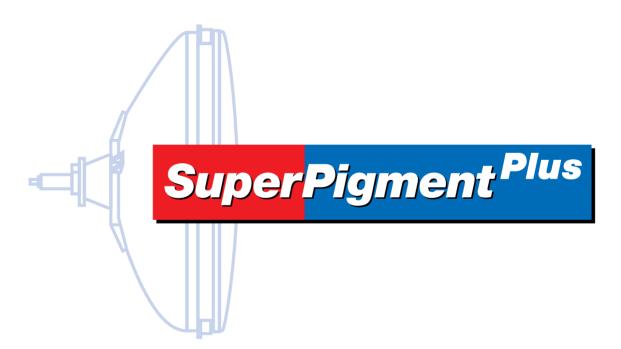
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Product specification

Colour Picture Tube

... is a 29" SuperPigment Plus Colour Picture Tube with a glass diagonal of 72 cm for TV use. The A 68 ELP/ELQ 60X is a 4:3 Pure Flat Square Colour Picture Tube with an SST Invar Mask.



A 68 ELP 60X A 68 ELQ 60X



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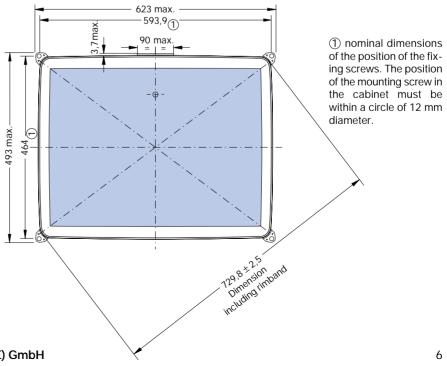
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3 **Short Description**

Useful screen diagonal Glass diagonal Deflection angle Neck diameter Overall length Mass Glass transmission	68 cm 72,4 cm 104° 29,1 mm 457 mm 34 kg	Heater voltage (stab.) $U_F = 6.3 \text{ V}$ Heater current $I_F = 310 \text{ mA}$ Anode voltage with full load $U_A = 25 - 33 \text{ kV}$ Focusing voltage $25.5 - 29.5\% U_A$		
effective		44%		
Aspect ratio		4:3		
Screen		vertical line with black matrix super flat and square		
Phosphors		cadmium free green, gold activated high density pigmented red blue high density pigmented red blue		
Shadow mask assemb	У	slotted type of SST temperature compensated		
Electron gun		in-line, Hi-Bi potential MPF/OLF/ART/DAF external multipole unit		
Magnetic shield		inner magnetic shield		
Implosion protection		shrink frame technology		
Base cap A 68 ELP 6 A 68 ELQ 6		B 12-285 B 10-301		

Figure 1 Tube Dimensions, Front View



Exposure	northern hemisphere		
Scanning-line system	525 and/or 625 scanning lines		
Deflection yoke	* north/south pincushion free, * self converging * 50 or 100 Hz * fully coma corrected		
Other features	* soft flash technology * optional SVM coil * Cathode ray tube intrinsically safe up to 29,9 kV according to appendix III Röntgenverordnung (newly issued 8.1.1987).		

Figure 2 Tube Dimensions, Side View

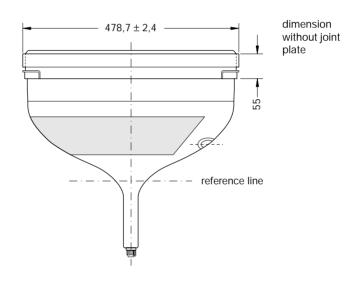
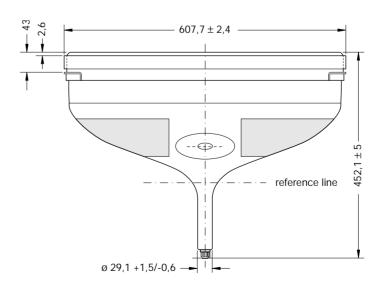


Figure 3
Tube Dimensions, Top View



4

Typical Operating Conditions

Voltages are specified with respect to grid 1

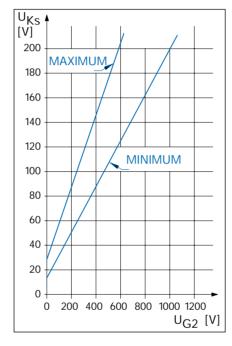
Anode voltage Focusing voltage (grid 3, 5-1) Dynamic focusing voltage (grid 5-2) Dynamic focusing voltage (U_D) Cut-off voltage grid 2 (V_{kc} = 170V) Heater voltage (stab.) Heater current

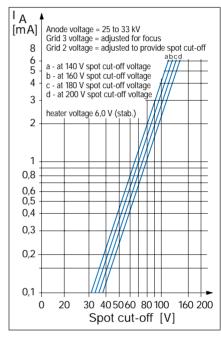
 U_A = 29,5 kV $U_{G3, G5-G1}$ = 7,82 - 8,41 kV U_{G5-G2} = 7,82 - 8,41 kV + U_D U_D = as shown in figure 6

 $U_{G2, G4} = 482 - 842 V$ $U_{F} = 6,3 V$ IF = 310 mA

Figure 4 (left) Cut-off Voltage Range

Figure 5 (right)
Video Drive Characteristics





5 Circuit Design Values

Voltages are specified with respect to grid 1

Anode voltage Grid 5-2 focus voltage Grid 1 reference point	U _A U _{G5-2} U _{G1}	= 25 - 33 kV = 25,5 - 29,5% of U _A = 0 V
Cut-off voltage range	Figure 4	
Grid 2, 4 cut-off voltage Recommended cathode voltage	$U_{G2, G4}$	= 482 - 842 V
for black level adjustment.	U _K	= 170 V
Video drive characteristics	Figure 5	
Grid 1 to all other electrodes Cathode to all other electrodes Focusing electrode	C _{G1} C _K	= 14 pF = 12 pF
Grid 5-2 to all other electrodes Grid 3, 5-1 to all other electrodes	C _{G5-2} C _{G3, 5-1}	= 5 pF = 12 pFAnode to



Leakage current cathode-heater	I _{KF max}	= 5	μΑ	
Test conditions grid 1, 2 and 3 has to be connected to the cathode of the gun in test.	U _A U _{KF}	= 0 = 275	V V	
Leakage currents, flashovers, stray e	mission			
Test conditions	U_K	= 250	V	
for these three items.	U_A	= 33	kV	
	U _{G2,G4}	= 620	V	
Leakage currents				
grid 5-2	I _{G5-2 max.}		$= \pm 5$	μΑ
grid 3, 5-1	G3, G5-1 ma	ax	$= \pm 5$	μΑ
grid 2	I _{G2, G4 max}		$= \pm 5$	μA
grid 1	I _{G1 max} .	•	$= \pm 5$	μA
Flashovers	U_{G3}	= 8,1	kV	
within 1 minute	max. 2			
within 15 minutes	max. 5			
Stray emission				
Vertical deflection switched off.	$U_{G3,G5}$	= 8,1	kV	
No brightening on screen visible.	03,03			
Warm-up-time	max.	= 8	S	
Test conditions	U_{F}	= 6,0	V	
	R_1^r	~ 0,1	Ω	
Regulated power supply	1	> 6 A		
The measuring time is from switch or	of the hea	iters unt	til a raste	er is visi-
ble. Brightness and contrast controls				
Colour coordinates	Х	у		
red	0,653	0,323		
green	0,286	0,607		
blue	0,141	0,061		
	0,141	0,001		
Cathode currents for white	D) K +5M	.P.C.D.
CIE-coordinates	Χ	= 0.28	2	
	У	= 0.29	4	
red	38%			
green	32%			
blue	30%			
Cathode current ratio				
red-blue	0,91,5	5		
red-blue red-green	1,01,6			
blue-green	0,61,2			
Dido-green	0,01,2	•		

Figure 6a Dynamic Focusing Electrode horizontal

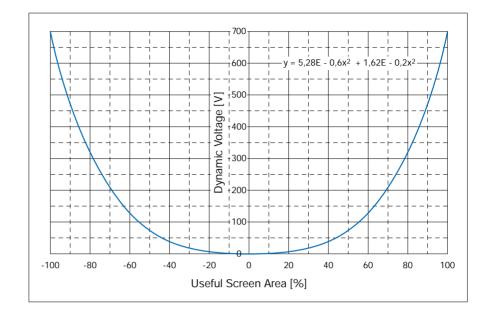
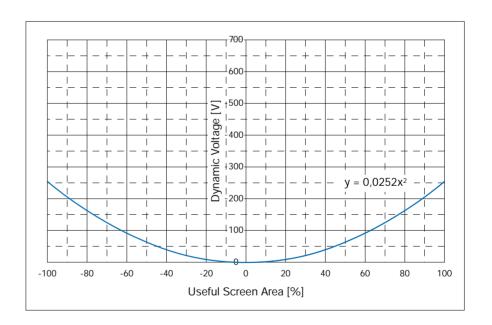


Figure 6b Dynamic Focusing Electrode vertical



6 Glass- and Screen Data (see Figure 7)

Glass transmission at screen centre 44%

Brightness at the screen centre $\approx 100 \text{ cd/m}^2 \pm 10\%$ Test conditions $U_A = 29.5 \text{ kV}, I_A = 1 \text{ mA}$

Overscanning 105% Exact adjustment for horizontal and vertical linearity

Colour temperature white D 6500 K

Phosphors

red superpigmented high Europium red

green cadmium free, gold activated

blue superpigmented blue

Persistence of phosphors

Time to decay to 10% of initial peak value - medium short

red ca. 100 μs green 20 - 40 μs blue 11 - 17 μs

Pitch at the centre of tube 0,80 mm

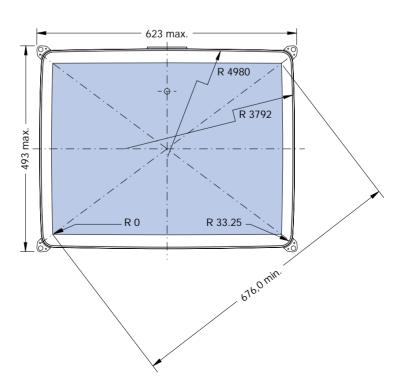
(horizontal screen pitch - center to center distance of identical colour phosphor stripes)

Surface polished

Visible screen area 2.193 cm²

Deflection angle diagonal 104° horizontal 91° vertical 74°

Figure 7
Phosphor and Screen Dimensions



7 Notes for Test and Adjustment

Adjustment of focus voltage

Conditions:

 $U_{G3,G5}$ $U_A = 29.5 \text{ kV}, U_K = 170 \text{ V},$

$$I_{AD} = 4 \text{ mA} (1)$$

Test chart crosshatch pattern

18 squares = 19 grid lines horizontal

14 squares = 15 grid lines vertical

105% picture width and height.

Optimal adjustment of focus between horizontal- and vertical lines at the centre of the screen.

Test cut-off voltage area

Conditions:

 $U_{G2,G4}$ $U_{A} = 29,5 \text{ kV}$

Beam undeflected and brightness- and contrast controls to minimum.

 U_{κ} at the cathode to be tested

 $U_{K} = 170 \text{ V}$

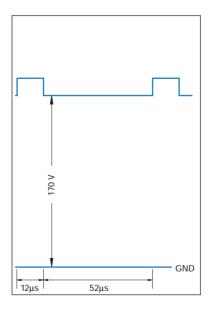
 U_{κ} to other cathodes

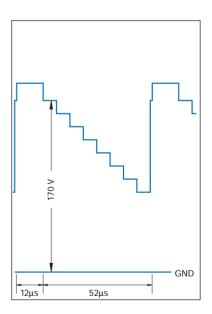
 $U_{K}^{N} = 250 \text{ V}$

Turn U_{G2.G4}-control from 200 V to cut-off.

The cut-off has to be within the range of 482 - 842 V. ① The peak beam current of 4 mA corresponds roughly to 500 μA average.

Figure 8 Recommended Cathode Voltage





Adjustment of grid 2 voltage U_{G2 G4}

a) Individual cut-off adjustment

Set brightness- and contrast controls to minimum. All three cathodes at 170 V. Increase $U_{\rm G2.\,G4}$ until the cut-off spot of the first gun appears. Reduce U_{κ} of the two other guns until their cut-off spot is reached.

b) Automatic cut-off with black-level clamping

Set brightness- and contrast controls to minimum. Connect one of the three cathodes to an oscilloscope. Set DC-input to display 200 V. Turn $\rm U_{G2.\,G4}$ -control to the recommended cathode voltage of 170 V.

c) Automatic cut-off without black-level clamping

Test pattern grey scale.

Adjust contrast- and brightness-controls to linear grey scale.

Absolute values of voltage jumps from step to step are constant.

The last grey value is different to the black level. Set contrast control at $I_A \sim 500~\mu A$. Turn $U_{G2,G4}$ -control to the recommended cathode voltage of 170 V, (see figure 8).

8 Mechanical Data and Dimensional Drawings

Overall length	452 ± 5 mm 29,1 +1,5/-0,6 mm			
Neck diameter				
Outside dimensions				
Diagonal (including rimband)	729,8 ± 2,4 mm			
Horizontal (including lugs)	623 mm			
Vertical (including lugs)	493 mm			
Screen Dimensions				
Diagonal	676 mm min.			
Horizontal	540,8 mm min.			
Vertical	405,6 mm min.			
Area	2.193 cm ²			
Base A 68 ELP 60X	JEDEC B 12-285			
A 68 ELQ 60X	JEDEC B 10-301			
Anode contact	7,92 IEC 67-III-2, JEDEC J1-21			
Weight	appr. 33 kg			

Notes to outline drawings

- 1) Anode contact 7,92 according to IEC 67-III-2, JEDEC J1-21
- ② This area is free of external conductive coating and must be kept clean.
- ③ Implosion protection frame and external conductive coating are galvanically separated from each other. They can be connected taking into consideration the existing safety regulations.
- 4 The external conductive coating must be connected to the negative high voltage terminal. Conduction cross-section A = 1 mm².
- (5) The tube base is in a circle of a diameter max. = 55 mm with respect to the tube axis. The socket has to be connected by flexible wires only.
- Nominal dimensions of the position of the fixing screws. The nominal dimensions are designed for the use of fixing screws with a diameter up to 12 mm.
- ⑦ One out of the four mounting lugs may deviate by max. 1 mm to the plane of the other three.
- (8) The Z-points are reference points for the distance to X and Y. (Figure 10)
- Minimum space to be reserved for mounting lug.

Figure 9
Anode Contact ①

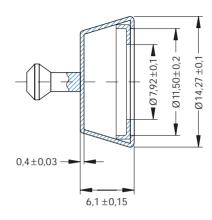


Figure 10 Panel Reference Points (8)

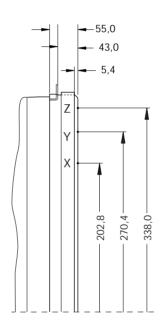
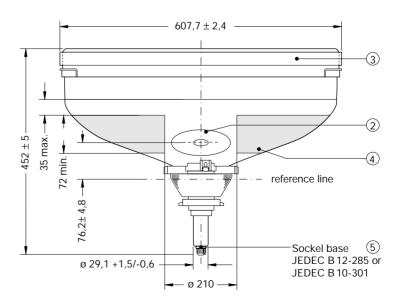


Figure 11 Overall Dimensions of Tube, Top View



For design purposes use only 1:1 drawings

Figure 12 Overall Dimensions of Tube, Side View

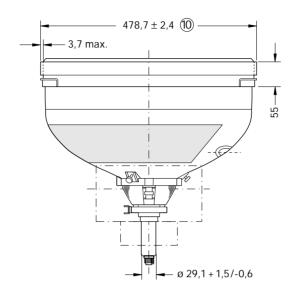
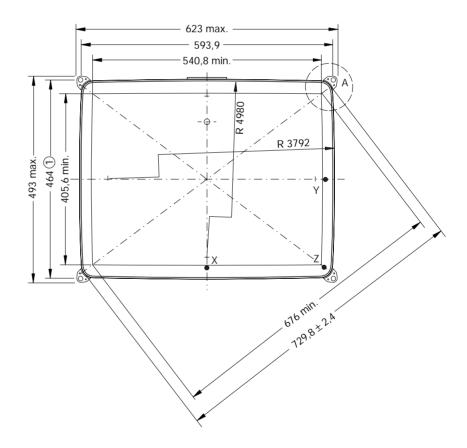


Figure 13 Overall Dimensions of Tube, Front View



For design purposes use only 1:1 drawings.

Figure 14 Detail Dimensions of Lug

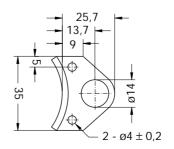


Figure 15 Dimensions of Lug, Side View

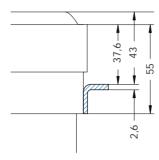
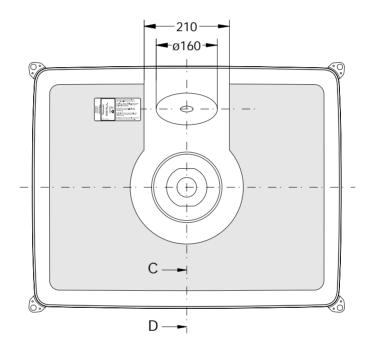


Figure 16 External Coating



For design purposes use only 1:1 drawings.



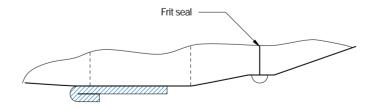
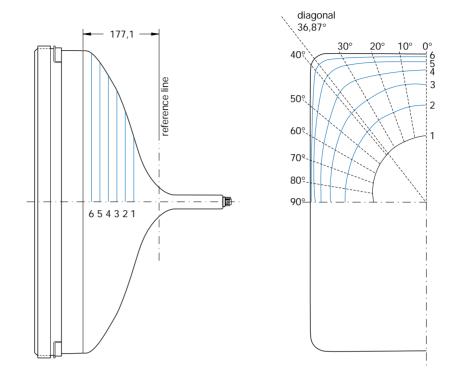


Figure 18
Funnel Radial Coordionates

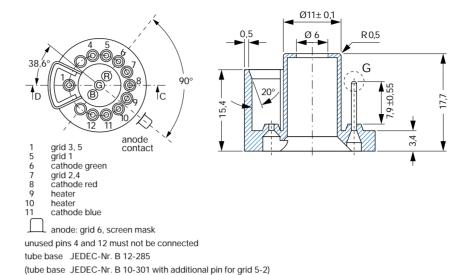


For design purposes use only 1:1 drawings.

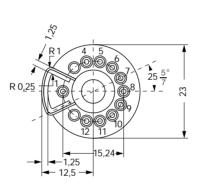
Nominal Outside Contour Radial Coordinates												
	Height from	Major Axis				Diag. Axis						Minor Axis
No.	ref. line	0°	10°	20°	30°	36,87°	40°	50°	60°	70°	80°	90°
1	49,10	133,86	133,17	131,14	127,86	124,96	123,44	117,74	112,80	109,33	107,29	106,61
2	69,10	196,71	196,27	194,92	191,80	188,46	186,63	179,68	172,58	167,57	164,60	163,62
3	89,10	240,19	241,04	242,62	240,18	235,87	233,22	222,11	208,93	199,60	194,20	192,43
4	109,10	269,27	271,53	278,41	284,99	281,39	277,39	255,18	235,05	221,87	214,42	212,00
5	129,10	286,07	289,66	300,83	320,80	326,26	320,88	282,34	254,82	237,54	228,00	224,94
6	149,10	295,48	299,62	312,59	336,21	354,27	346,87	296,33	264,58	245,09	234,48	231,11

Figure 19 (left): Tube Base

Figure 20 (right): Tube Base, Section C - D

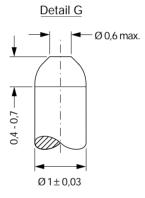


For design purposes use only 1:1 drawings.



Heater to cathode peak voltage

Heater to cathode peak voltage



9 Limiting Values

Heater voltage	U_{F}	= 6,0 - 6	5,6V	
Anode voltage	U _{A max}	= 33	kV	\bigcirc
Anode voltage	U _{A min.}	= 25	kV	
Anode current	I _{A max.}	= 1,8	mΑ	(IV)
Dynamic focusing voltage grid 5-2	U _{G5-2 max.}	= 10	kV	\bigcirc
Focusing voltage grid 3,5-1	U _{G3, G5-1 max.}	= 10	kV	
Difference grid 5-2, grid 3,5-1	U _{Difference max.}	= 3	kV	
Voltage between grid 3,5	Difference max.			
and grid 6	U _{G3, G5, G6 max.}	= 24	kV	
Screen grid voltage peak	U _{G2, G4p max.}	= 1,4	kV	
	02, 04p max.			
Cathode voltages				
positive	U _{K max.}	= 200	V	
negative	-U _{K max.}	= 0	V	
positive peak voltage	U _{KP max.}	= 400	V	
negative peak voltage	-U _{KP max.}	= -2	V	
	NI IIIda.			
Voltages between heater and cathod	e			
Heater negative to cathode	U _{-FK max.}	= 275	V	(II)
Heater positive to cathode	U _{+FK}	= 0	V	\bigcirc
•	TIIN			

U_{-FKP max.}

 $U_{+FKP\;max.}$

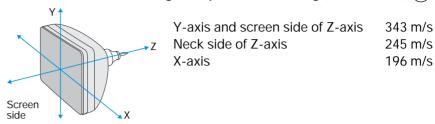
= 385

= 200

٧

٧

Shock acceleration during transport and handling (</= 350 m/s²) (III)



- To secure good emission characteristics through the life, it is recommended to regulate the heater voltage at 6,0 V.
- During warm up period of max. 15 sec the maximum voltage between heater and cathode must not exceed 385 V. This voltage must be reduced to 275 V at least time proportionally within 45 sec.
- The tube has an integrated implosion protection according to VDE and BSI requirements. Rough tube mechanical treatment might lead to implosions.

short term average	(with ABL circuit)	$I_{A \text{ max.}} = 1.8 \text{ mA}$
long term average	(with ABL circuit)	$I_{A \text{ max.}} = 1.4 \text{ mA}$

Cut-off voltage ratio U_K -Quotient = 1,16

X-radiation max. $1 \mu Sv/h$

Test conditions

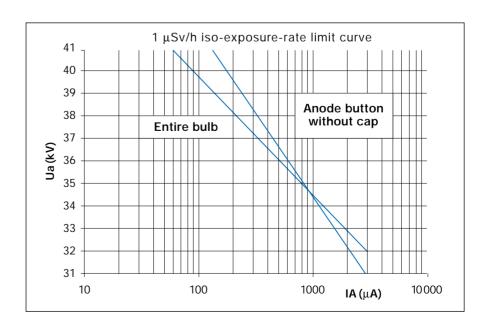
Dose rate measuring in the distance of 100 mm to the glass surface.

 $\begin{array}{ccc} \text{ISO-dose rate} & & \text{Figured 21} \\ \text{Maximum} & & 1 \, \mu \text{Sv/h} \end{array}$

Parameters:

Anode voltage - anode current

Figure 21 ISO Dose Rate



10 Screen- and Glass-Blemishes Limits Contrast blemishes Bubbles in glass, missing phosphor, black spots.

Figure 22 + 23

The size of the blemish is defined by length plus width divided by two. Judgement of defects should not be done before 10 minutes after switch on.

(L + W)/2

Viewing distance to classify the contrast degree is

60 cm

For definition of defect size and contrast degree template can be used.

Defects with high contrast

The defect remains visible if template is moved from 0,7 to 1,3 filter.

Defects with medium contrast

Defect disappears if template is moved from 0,7 to 1,3 filter.

Screen zones Zone A, center area Zone B. outside area see Figure 24 240 x 180 mm

Zone C is defined as the unscreened area of the faceplate.

Figure 22 Blemishes, High Contrast

Blemish size (mm)	Limited blem	nishes A+B	Distance (mm)
>1,0	0	0	-
0,8<1,0	0	1	-
0,5<0,8	1	3	80
0,25<0,5	2	4	50 ①
< 0,25 ②	unlimited	unlimited	-

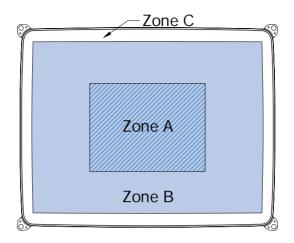
 Accepted are three defects, minimum distance of 2 failures is 50 mm.

2 Blemish size unlimited. Limited only by cloud in a viewing distance of 1 m.

Figure 23	
Blemishes,	Medium Contrast

Blemish size (mm)	Limited blemishes A A+B		Distance (mm)
>1,0	0	0	-
0,8<1,0	1	2	80
0,5<0,8	4	8	50 ①
< 0,5 ②	unlimited	unlimited	-

Figure 24 Screen Zones



Scratches, Stains on the faceplate (see Figure 25/26) The sum of all scratches with a width of 0.05-0.15 mm should not exceed 180 mm.

Viewing distance ~1,0 m Ambient light (activated screen) ~1 Lux Ambient light (non-activated screen) ~1.000 Lux

Figure 25 Scratches on the Faceplate

Width (mm)	Length (mm)	Distance (mm)
= 0,05</td <td>unlimited</td> <td>-</td>	unlimited	-
0,05<0,10	50	19
0,10 = 0,15</td <td>13</td> <td>45</td>	13	45
> 0,15	-	-

Figure 26 Stains on the Faceplate

Stain size (mm)	Limited A	stains A+B	Distance (mm)
>1,3 = 1,8</td <td>1</td> <td>2</td> <td>80</td>	1	2	80
>0,8 = 1,3</td <td>2</td> <td>3</td> <td>80</td>	2	3	80

11 Geometry and Convergence Specification

For the judgement of geometry and convergence the following conditions are valid:

1. Warm up time	15 min	
2. Anode voltage	U_A	= 29,5 kV
3. Heater voltage	U _F	= 6.3 V
4. U _{G2, G4} adjustment related to	$U_{G2, G4}$	= 482 - 842 V
recommended cathode voltage	U _K	= 170 V
5. Focusing voltage adjustment for		
optimum of focus for vertical and		
horizontal lines at the centre	U_{G3} I_{AP}	= 2 mA
Screen has to face east		
7. Test pattern	Cross hat	ch pattern
	White patt	tern
8. Colour temperature adjustment		
to white	D	= 9600 K

Raster distortion Figure 27

Test pattern Cross hatch pattern, only green.

5%

The peak beam current of 200 μ A $I_{AP} = 200 \mu$ A

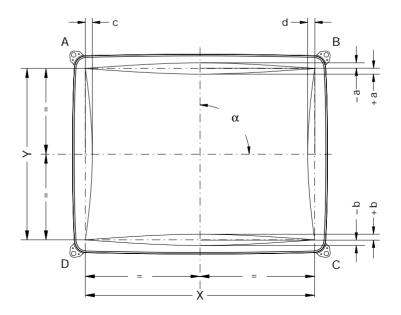
corresponds roughly to 25 µA average.

Overscanning

Linearity, picture width and height should be correctly adjusted.

<u> </u>			
			max. (%)
north-south distortion	[2(a+b)/(AD+BC)]	•100%	-1,2
north-south symmetry	[2(a-b)/(AD+BC)]	•100%	1
east-west distortion	[2(c+d)/(AB+CD)]	•100%	14
east-west symmetry	[2(c-d)/(AB+CD)]	•100%	1
horizontal trapezium	[(AD-BC)/(AD+BC)]	•100%	1
vertical trapezium	[(AB-DC)/(AB+DC)]	•100%	1
orthogonality		$\alpha = 90 \pm 0.42$	<u> </u>

Figure 27: Raster Distortion, Separate



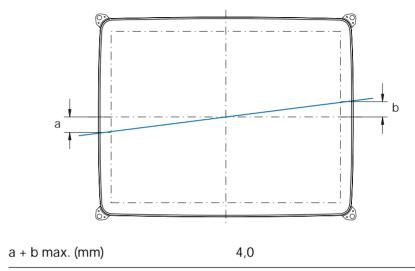
Rasterrotation

Figure 28

Cross hatch pattern green only. Angle between the mechanical and the electrical centre line.

max. = < 0,42°

Figure 28 Raster Rotation

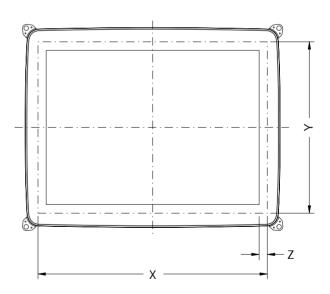


Sum of raster distortion

Figure 29

All raster failures have to be inside the shown frame

Figure 29 Raster Distortion, Sum



X = 490 mm Y = 370 mmZ = 7 mm

Rastershift

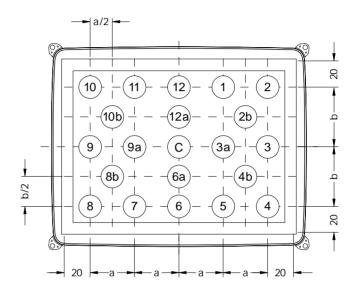
Horizontal max. 5 mm Vertical max. 5 mm

Scanning switched off. Beam current adjusted to a visible spot. The value is the distance of the spot to the mechanical centre.

ConvergenceFigure 30Test pattern cross hatch white. $I_{ΔP} = 3500 \, \mu A$

The peak beam current of 700 µA corresponds roughly to 90 µA average.

Figure 30 Convergence



С	0,3 mm
2, 4, 8, 10	1,6 mm
3, 6, 9, 12	1,4 mm
1, 5, 7, 11	1,4 mm
3a, 9a	1,3 mm
2b, 4b, 8b, 10b	1,3 mm

Maximum values shown are related to the distance between the centre of red-, green and blue lines, in vertical and horizontal direction.

White uniformity

Test pattern white

Horizontal Magnetic field $0 \pm 25 \,\mu T$ Beam current $I_A = 1000 \,\mu A$ Viewing distance $2 \,m$ Ambient light $\sim 1 \,Lux$

Tube has to be degaussed. Check after 30 minutes warm-up.

Tube is acceptable if there are no distinct colour differences visible.

Purity

Test pattern white

Horizontal Magnetic field $0 \pm 25 \, \mu T$ Beam current $I_A = 1000 \, \mu A$ Viewing distance $2 \, m$

Tube has to be degaussed. Wait for 30 minutes for the tube to warm up, then check each colour red, green and blue. The tube is acceptable if there is no discolouration visible.

12 General Notes

Absolute maximum ratings are limiting values of operating and environmental conditions applicable to any electronic device of a specified type as defined by its published data, and should not be exceeded under the worst probable conditions.

12.1 Limit Values by IEC Publication

The equipment manufacturer must design so that, initially and throughout life, no absolute maximum value for the intended service is exceeded with any device under the worst probable operating conditions:

- * supply voltage variation
- * equipment and control adjustment
- * components spread and variation
- * load variations
- * signal variations
- * environmental conditions and also picture tube spread and variations.

12.2 Voltage between Heater and Cathode

The voltage between heater to cathode should be as small as possible.

12.3 Voltages between Cathode and Grids 1, 2, 3

Do not operate the tube unless all electrodes are connected to a DC potential.

Do not exceed the limit value of any electrode.

No electrode should be connected to a high voltage potential.

Test- or check circuits should be agreed with Matsushita Electronics (Europe) GmbH.

12.4 Screen

To avoid screen damages please pay attention to the following:

- * Do not operate the tube with a stationary cross hatch pattern or a similar test pattern.
- * Do not operate picture tube with a stationary luminary spot except with an extremely low beam current.
- * Afterglow should not exceed 1,5 sec.
- * The anode voltage U_A has to be reduced to less than 15 kV within 1 sec after switch off or switching into standby.
- * If no bleeder resistor is used it has to be ensured by circuit design, that the tube will be discharged in a time <1 sec.

12.5 Spark Gaps

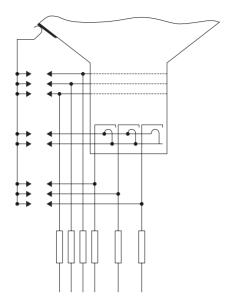
To avoid possible damages to tube or circuitry by internal flash over, spark gaps should be used (Figure 31).

For the connection of the spark gaps to the external conductive coating, the shortest possible wires should be used.

The connection to the external conductive coating should cover a large area.

Isolation resistors should be used in series with each grid and cathode wire. The spark gaps should be designed for a breakdown voltage at the focusing electrode of 14 kV, at the other electrodes of 2kV.

Figure 31: Spark Gaps -Recommended Values



 $\begin{array}{l} R_{KG} = \ 1.5 \ k\Omega \\ R_{KR} = \ 1.5 \ k\Omega \\ R_{KB} = \ 1.5 \ k\Omega \\ R_{G1} = \ 100 \ k\Omega \\ R_{G2} = \ 100 \ k\Omega \\ R_{G3} = \ 1 \ M\Omega \end{array}$

12.6 Degaussing

The tube has an internal shielding against external magnetic fields. The shield and the mask should be degaussed automatically whenever the TV-set is switched on.

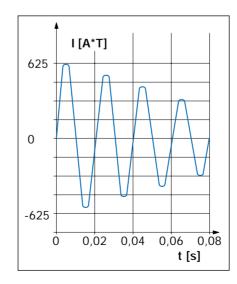
To get sufficient degaussing a magnetomotive force with an initial value of minimum 625 ampere turns peak per each coil is needed (see figure 32). The total number of turns is the sum of turns of each coil.

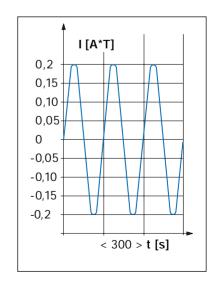
The time of current decay has to be continuously. The value of the degaussing current after 4 cycles should be 50% of the initial value (4 cycles 50Hz = 80 ms, 60Hz = 67 ms, see figure 32). Figures 34 and 35 show possible layouts of degaussing coil.

The reduction of current per half wave must be less than 10 percent. The residual value of magnetic flux must be less than 0,2 ampere turns peak (see figure 33).

Figure 32 (left)
Degaussing - Reduction of Current
per Halfwave

Figure 33 (right)
Degaussing - Residual Value of
Magnetomotive Force





To avoid coupling of line frequency current, a sufficient capacitor should be connected in parallel to the degaussing coil.

When using external degaussing coils vertical deflection of tube must be switched off. In this case the initial value of magnetic field strength at front panel should be min. $160 \, \text{A/m}$.

Location of the degaussing coilshould be as close to the screen as possible to have a maximum degaussing coil.

Figure 34
Placement of Degaussing , top view

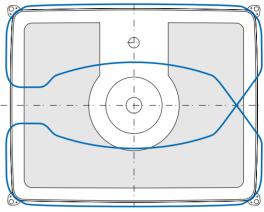
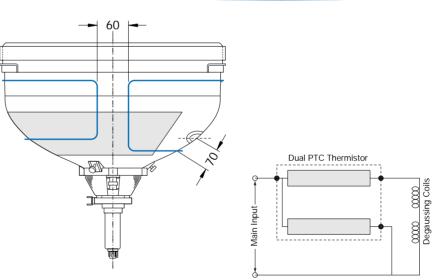


Figure 35
Placement of Degaussing , side view

Degaussing Circuit



12.7 Implosion Protection

All picture tubes from Matsushita Electronics (Europe) GmbH are implosion protected according to VDE DIN 57860, IEC 65, BSI and CCIB.

Care should be taken not to scratch or knock any part of the tube.

Please handle tube careful to avoid any risk of implosion.

In all handling procedures prior to insertion into the cabinet, there is a risk of personal injury as a result of severe accidental damage to the tube. It is therefore recommended that protective clothing should be worn, particularly eye shielding.

Remember when replacing or servicing the tube assembly, that a residual electrical charge may be carried by the anode contact and also the external coating if not earthed. Before removing the tube assembly from the equipment, earth the external coating and short the anode contact to the coating.

The final customer has to be informed about statements of implosion protection.

12.8 Handling Avoid any mechanical stress to the neck components during transport and handling, it could cause loss of performance.

12.9 Cabinet Design Design of the cabinet has to be done according to the 1:1 and not to a tube sample or this specification.

12.10 Microphony Intense vibration of the loudspeakers inside the TV set can result in a visible modulation of brightness. This can be minimized by a suitable design of the TV cabinet. - Caution SST-mask is more sensitve against loudspeaker vibration than a conventional mask.

12.11 Transport

To avoid tube damage during transport, the following has to be taken into consideration:

a. Single tubes

Single tubes must be delivered in Matsushita Electronics (Europe) GmbH designed packaging only and transported in the printed position.

b. TV set

This must be transported in the packing designed by the set manufacturer in the position printed on the carton. If the tube is transported with it's faceplate in a horizontal position it could cause irreparable damage to the shadow mask

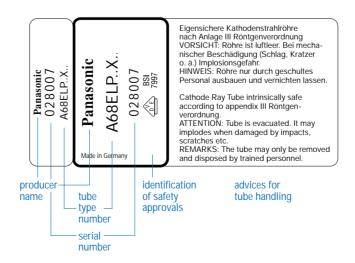
12.12 Storage

- a. Tubes must only be stored in dry and clean storage facilities. Tubes and polystyrene have to be protected against rain and humidity.
- b. Temperature of tube should be same as room temperature.

12.13 Type Designation by Pro Electron and Tube Label

Type	A 68 ELP 60X/A 68 ELQ 60X
TV picture tube	A
Screen diagonal (cm)	68
Family code (tube)	ELP/ELQ
Member of family code	60
Tri-colour screen	X
Code of deflection yoke	see separate yoke specification(50Hz and 100Hz available)

Figure 36: Tube Label (Example)



13 Used Formula Signs

Voltages

 U_A Anode voltage Cathode voltage U_{K} Voltage cathode to heater $U_{\kappa F}$ Peak cathode voltage U_{KP} DC voltage grid 1, 2, 3, 4,5 U_{G1} $U_{G2,G4}$ $U_{G3,G5}$ DC voltage between grid 2, 4 and cathode $U_{G2,\,G4/K}$ Voltage between grid 3, grid 5 and grid 6 U_{G3, G5, G6} U_{G2, G4p} Screen grid voltage peak Heater negative to cathode U_{-FK/G4} U_{+FK} Heater positive to cathode Heater to cathode peak voltage U_{-FKP} Voltage between heater and cathode U_{+FK} Heater positive to cathode Heater voltage U_{F}

 U_PP

Currents

Voltage peak to peak

Capacities

 $\begin{array}{ccc} \text{Outside capacity} & \text{C} \\ \text{Grid 1 to all other electrodes} & \text{C}_{\text{G1}} \\ \text{Cathode to all other electrodes} & \text{C}_{\text{K}} \\ \text{Grid 3 to all other electrodes} & \text{C}_{\text{G3}} \\ \text{Anode to external conductive coating} & \text{C}_{\text{A/M}} \\ \text{Anode to metal rimband} & \text{C}_{\text{A/Z}} \\ \text{Grid 1 to cathode} & \text{C}_{\text{G1/K}} \end{array}$

Resistance



Indices Anode Α F Heater G Grid Cathode Κ Outside conductive coating Μ Peak to peak р-р Edge to edge е-е Limit value max. Peak value Ρ

Other Dimensions and Abbreviations

Ambient temperature T amb
Absolut beam limiter ABL
Brightness or inductance L
British Standard Institution BSI

 $\begin{array}{ll} {\rm DC} & {\rm direct\ current} \\ {\rm eff.} & {\rm effective} \\ {\rm Inductance\ horizontal\ deflection\ coils} & {\rm L_H} \\ {\rm Inductance\ vertical\ deflection\ coils} & {\rm L_V} \end{array}$

Ζ

International Electrotechnical

Point on Panel Diagonal

Commission IEC International Standards Organisation ISO

Joint Electron Device Engineering

Council JEDEC

Minimum Perception Colour

Difference M.P.C.D.
Multi Functional Triode MFT
Multi Pre Focus MPF

N, S, E, W north, south, east, west

Verband Deutscher Elektrotechniker

e.V. VDE

Panasonic

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